

▼ Axis Tolerance Table (ISO) Unit:  $\mu\text{m}$

Unit :  $\mu\text{m}$

Dimension (mm)		b	c	d		e			f			g		h					js			j		k		m			n	p	r	s	t	u	x		Dimension (mm)			
≥	<	b9	c9	d8	d9	e7	e8	e9	f6	f7	f8	g5	g6	h5	h6	h7	h8	h9	js5	js6	js7	j5	j6	k5	k6	m4	m5	m6	n6	p6	r6	s6	t6	u6	x6	≥	<			
—	3	-140 -165	-60 -85	-20 -34 - 45		-14 -24 - 28 - 39			-6 -12 - 16 - 20			-2 -6 - 8		0 -4 - 6 - 10 - 14 - 25					±2	±3	±5	+2 -2	+4 -2	+4 + 6 0	+5 + 6 + 8 +2	+10 +4	+12 +6	+16 +10	+20 +14					+24 +18	+26 +20	—	3			
3	6	-140 -170	-70 -100	-30 -48 - 60		-20 -32 - 38 - 50			-10 -18 - 22 - 28			-4 -9 - 12		0 -5 - 8 - 12 - 18 - 30					±2.5	±4	±6	+3 -2	+6 -2	+6 + 9 +1	+8 + 9 + 12 +4	+16 +8	+20 +12	+23 +15	+27 +19					+31 +23	+36 +28	3	6			
6	10	-150 -186	-80 -116	-40 -62 - 76		-25 -40 - 47 - 61			-13 -22 - 28 - 35			-5 -11 - 14		0 -6 - 9 - 15 - 22 - 36					±3	±4.5	±7.5	+4 -2	+7 -2	+7 + 10 +1	+10 + 12 + 15 +6	+19 +10	+24 +15	+28 +19	+32 +23					+37 +28	+43 +34	6	10			
10	14	-150 -193	-95 -138	-50 -77 - 93		-32 -50 - 59 - 75			-16 -27 - 34 - 43			-6 -14 - 17		0 -8 - 11 - 18 - 27 - 43					±4	±5.5	±9	+5 -3	+8 -3	+9 + 12 +1	+12 + 15 + 18 +7	+23 +12	+29 +18	+34 +23	+39 +28					+44 +33	+51 +45	10	14			
14	18																																							
18	24	-160 -212	-110 -162	-65 -98 - 117		-40 -61 - 73 - 92			-20 -33 - 41 - 53			-7 -16 - 20		0 -9 - 13 - 21 - 33 - 52					±4.5	±6.5	±10.5	+5 -4	+9 -4	+11 + 15 +2	+14 + 17 + 21 +8	+28 +15	+35 +22	+41 +28	+48 +35					+54 +41	+67 +48	18	24			
24	30																																							
30	40	-170 -232	-120 -182	-80 -119 - 142		-50 -75 - 89 - 112			-25 -41 - 50 - 64			-9 -20 - 25		0 -11 - 16 - 25 - 39 - 62					±5.5	±8	±12.5	+6 -5	+11 -5	+13 + 18 +2	+16 + 20 + 25 +9	+33 +17	+42 +26	+50 +34	+59 +43	+64 +48	+76 +60						30	40		
40	50	-180 -242	-130 -192																																					
50	65	-190 -264	-140 -214	-100 -146 - 174		-60 -90 - 106 - 134			-30 -49 - 60 - 76			-10 -23 - 29		0 -13 - 19 - 30 - 46 - 74					±6.5	±9.5	±15	+6 -7	+12 -7	+15 + 21 +2	+19 + 24 + 30 +11	+39 +20	+51 +32	+60 +41	+72 +53	+85 +66	+106 +87							50	65	
65	80	-200 -274	-150 -224																																					
80	100	-220 -307	-170 -257	-120 -174 - 207		-72 -107 - 126 - 159			-36 -58 - 71 - 90			-12 -27 - 34		0 -15 - 22 - 35 - 54 - 87					±7.5	±11	±17.5	+6 -9	+13 -9	+18 + 25 +3	+23 + 28 + 35 +13	+45 +23	+59 +37	+73 +51	+93 +71	+113 +91	+146 +124							80	100	
100	120	-240 -327	-180 -267																																					
120	140	-260 -360	-200 -300																																					
140	160	-280 -380	-210 -310	-145 -208 - 245		-85 -125 - 148 - 185			-43 -68 - 83 - 106			-14 -32 - 39		0 -18 - 25 - 40 - 63 - 100					±9	±12.5	±20	+7 -11	+14 -11	+21 + 28 +3	+27 + 33 + 40 +15	+52 +27	+68 +43	+90 +65	+125 +100	+159 +134										
160	180	-310 -410	-230 -330																																					
180	200	-340 -455	-240 -355																																					
200	225	-380 -495	-260 -375	-170 -242 - 285		-100 -146 - 172 - 215			-50 -79 - 96 - 122			-15 -35 - 44		0 -20 - 29 - 46 - 72 - 115					±10	±14.5	±23	+7 -13	+16 -13	+24 + 33 +4	+31 + 37 + 46 +17	+60 +31	+79 +50	+109 +80	+159 +130											
225	250	-420 -535	-280 -395																																					
250	280	-480 -610	-300 -430	-190 -271 - 320		-110 -162 - 191 - 240			-56 -88 - 108 - 137			-17 -40 - 49		0 -23 - 32 - 52 - 81 - 130					±11.5	±16	±26	+7 -16	+16 -16	+27 + 36 +4	+36 + 43 + 52 +20	+66 +34	+88 +56	+126 +94												
280	315	-540 -670	-330 -460																																					
315	355	-600 -740	-360 -500	-210 -299 - 350		-125 -182 - 214 - 265			-62 -98 - 119 - 151			-18 -43 - 54		0 -25 - 36 - 57 - 89 - 140					±12.5	±18	±28.5	+7 -18	+18 -18	+29 + 40 +4	+39 + 46 + 57 +21	+73 +37	+98 +62	+144 +108												
355	400	-680 -820	-400 -540																																					
400	450	-760 -915	-440 -595	-230 -327 - 385		-135 -198 - 232 - 290			-68 -108 - 131 - 165			-20 -47 - 60		0 -27 - 40 - 63 - 97 - 155					±13.5	±20	±31.5	+7 -20	+20 -20	+32 + 45 +5	+43 + 50 + 63 +23	+80 +40	+108 +68	+166 +126												
450	500	-840 -995	-480 -635																																					

〔備考〕 表中の各段で、上側の数値は上の寸法許容差、下側の数値は下の寸法許容差を示す。